

Injection Moulding Setter

We are looking for an Injection Moulding Setter to join the Production team. This is a full-time position (40 hours a week) working Monday to Friday on a rotational day / evening shift basis. Hours of work are as follows:

Week 1 - Monday to Friday 7am to 3pm – with a 30-minute paid lunch break

Week 2 – Monday to Friday 3pm to 11pm – with a 30-minute paid lunch break

Salary of £30,000 - £34,000 depending on experience.

What does the role involve?

Reporting to the Production Manager, you will be responsible for all aspects of tool changing; ensuring that tool changes and other maintenance work carried out on the injection moulding machines is done safely and within Health & Safety guidelines and reducing downtime to a minimum within the SMED guidelines.

Main Responsibilities include:

- To ensure that "Process Setting" sheets are used to set each new job.
- To be responsible for the quality of product produced in the Injection Moulding process.
- To ensure that the Production Schedule is followed and that the production monitoring system is updated as required.
- To ensure the Injection Moulding machines and the surrounding area is maintained in a clean and tidy condition at all times, especially after tool changing.
- To ensure that the Injection Moulding machines are restarted after a tool and Insert changes with a minimum of scrap and in the minimum of time.
- To work with the Senior Supervisor/Process Engineer and QC department, to progress and monitor and to ensure that the required quality standards are maintained.
- To ensure that any machine "faults" (electrical or mechanical) are reported to the Production Manager.
- To work with the Directors and Managers of the company to progress improvements.
- To comply with all the requests of your Manager to ensure the smooth operation of the department. This may include flexible working as required.

About You... (What are we looking for?)

- Experience as a setter in a moulding environment (ideally 5 years)
- Injection moulding experience
- Experience with processing PVC, ABS and PP would be advantageous.
- Previous experience in working with Engel and Negri Bossi machines (100-1000 tonne) would be advantageous.
- Proactive with a can-do attitude
- Able to trouble shoot and problem solve.

What will we do for you?

You will be part of an ever growing, market leader in the in the development and manufacture of plastic building and plumbing systems, with opportunities for progression and development.

- Holiday entitlement of 30 days (including bank holidays) per annum
- Christmas Bonus (subject to company performance)
- Discounted gym membership and discounts with selected local restaurants and retailers.
- Opportunity for progression within the business