



## **Injection Moulding Technician (Rotating shift)**

### **Job Summary**

At FloPlast Ltd we design and manufacture a range of specialist plastic building and plumbing systems used widely in UK construction industry.

Adjusting and tool changing of the injection moulding machines to ensure the efficient production of quality products.

This is a full-time position working Monday to Friday - 7:00am to 3:00pm / 3:00pm to 11:00pm on a weekly rotational basis, with a daily paid break of 30 minutes (divided into one 10-minute break and one 20-minute break).

### **Key Responsibilities and Duties**

The responsibilities and main duties for this position include, but are not limited to:-

- To be responsible for all aspects of tool changing in the Injection Moulding department.
- Ensure that the cavities in the tools are sprayed with mould protection before removing the tool from the machine.
- To be responsible for all aspects of process control and setting in order to achieve the quality standard required. Regular QC checks are required to be completed on each machine in operation on an hourly basis.
- Work with the Process Engineer to reduce machine downtime within the guideline outlined by SMED.
- To work with the Production Team Leaders, Process Engineer and QC department to monitor, progress and maintain quality standards.
- To ensure that Process Setting Sheets are used to set each new job. These offer a 'guide' to the process condition required for each job, however, the Process Engineer will update the Setting Sheets as and when required.
- Ensure that the Production Schedule is followed and that the Barco Production Monitoring System is updated as required, i.e. tool changes, breakdown, colour changes, etc.

- Ensure that the Injection Moulding Machines are restarted after tool and insert changes with a minimum of scrap and in the minimum amount down of time.
- Understand work instructions, packing procedures and SOP's in order to complete the given task efficiently.
- Ensure that all tool changes and other maintenance work is done safely and within Health & Safety guidelines.

## **About You**

You'll enjoy working in a busy environment where you can roll your sleeves up and get hands-on. You'll be flexible and able to adapt to the different tasks and daily priorities which help us run efficiently.

## **You'll have:**

- Proven experience as a plastic injection moulding technician (3 years+)
- Experience with Engel injection moulding machines.
- Experience with sprue pickers.
- Basic robotics knowledge / experience.
- Good literacy and understanding of English (written and verbal).
- Capability to work as part of a team and/or on own initiative and under pressure.
- Good written and verbal communication and interpersonal skills.
- Attendance on any Master Molding training courses is desirable but not essential.

## **About our Benefits**

- Weekly pay.
- Hourly rate of £15.62 (inclusive of a rotational shift premium)
- Christmas Bonus (subject to company performance.)
- Training and opportunities to grow your career with us.
- Company pension.
- SIP – ability to become a shareholder via our Share Scheme.
- Benefit Platform offering health, wellbeing and money saving opportunities.

To apply please email your CV and a covering letter to Barbara Blackwell, HR Officer – [barbarab@floplast.co.uk](mailto:barbarab@floplast.co.uk).

The closing date for this role is subject to change and may be closed earlier than advertised.

Due to the volume of applications, only applicants selected for interview will be contacted.